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Production Site Oelsnitz

MEISER is a medium sized company specialising in Open Bar Grating, Profile Planks, Stairways, Stairtreads, Galvanising and Slit Steel Materials. There are two main factories in Germany, one at Schmelz-Limbach in the Saarland and the other at Oelsnitz in Saxony plus other subsidiaries in Belgium, France, Hungary, Egypt and Dubai. Both plants in Germany have galvanising, slitting and cold rolling facilities which ensure high quality is being maintained throughout our manufacturing processes. We have MEISER Sales Offices and Agencies worldwide, guaranteeing a local contact and a personal customer experience. The company employs 1.800 people worldwide with over 1.200 of them in the German factories.

The company was founded in 1956 by Edmund Meiser and to this day has remained a family owned and run enterprise with traditional values ensuring quality and reliability. We trust in our flexible and committed workforce along with our ability to invest in state of the art ultra efficient machinery.

To us, business has primarily to do with people. We place high value on personal and individual contact with our business associates and customers. We believe that progress and growth is only feasible when customers are satisfied with our products and levels of service. Various project collaborations that we have created together with our customers confirm our strategy.

We look forward to welcoming you as a customer!





## Sheet metal processing

With our comprehensively equipped modern machinery halls, we are capable of producing an infinite variety of punched profiles and shapes. We can process virtually any punchable steel, stainless steel or aluminium.

Profile production can be in accordance with your specification or design. This can be enhanced with the addition of our product development and prototype production services. Our trained team of specialists are always available to discuss and develop your plans.

Our diverse equipment range permits us to respond to all production requirements ranging from individual "One Off" bespoke production up to large scale "Mass" production.

### Our services

Edging, perforating, lasering, punching, shaping, bending, profiling, water jet cutting, welding, assembling, surface treatments ... all under one roof

### Special perforation

Our modern production facilities allow us to create an unlimited number of hole shapes and positions for a wide variety of requirements. Technically possible special perforations can include: key-hole shaped perforations, round shaped perforations, rasp perforations, hatch perforations and shutter perforations.

### Your fabrication

Our modules are produced with our own parts or with those of other companies, depending on the type of order. Our modules are mainly produced by further developing or processing our main products of sheet metal profiles and gratings. Often added to these products are parts we produce ourselves such as: lasered parts, punched parts, bent and edged parts, pipes, etc. ...

We offer both complete and part solutions for module production. Our additional services include job planning, logistics and quality control.





The Bystronic logo is located on the upper right portion of the machine's red exterior. It features the word "Bystronic" in a bold, white, sans-serif typeface. To the right of the text is a graphic element consisting of a series of white dots arranged in a grid pattern, forming a stylized diamond or cross shape.

**Bystronic**

Y1

Beyeler PR 150 IPC

## Edging

Edging is as essential in modern sheet metal processing as laser cutting.

Our modern machinery, with various hydraulic CNC edging presses, makes it possible for us to use the right tool in each case so that we can produce economically and according to your needs. Our machines provide outstanding bending quality with minimum set-up effort.



### Technical data

Edging presses	1.500 – 4.000 KN
Material thickness, normal steel	1.0 – 8.0 mm
Material thickness, stainless steel	1.0 – 6.0 mm
Max. edge length	6.250 mm



## Punching

During the punching process, the material is de-coiled and several surfaces are produced in the punch press with progressive dies. Various surface structures can be produced with this system.



### Technical data

Punching force	40 – 500 t
Widths	25 – 1.000 mm
Strengths	2.0 / 2.5 / 3.0 steel 2.0 stainless steel 2.5 / 3.0 aluminum

Other thicknesses are available on request.







## Water jet cutting machine

A water jet cutter is a machine tool for cutting materials using a high-pressure water jet. High-performance cutting with 6.000 bar pressure!

- 45 % more pressure compared to other known methods
- More than 3.500 km per hour water jet speed
- Up to 50 % higher cutting speed compared to other methods
- Cutting table size: 2.000 x 7.200 mm

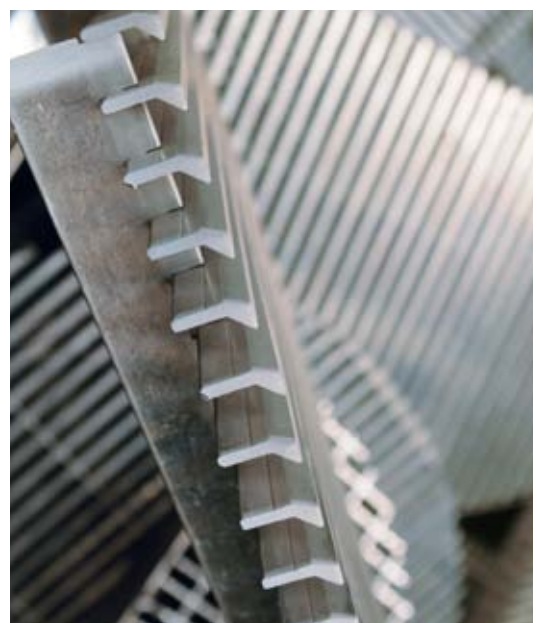
### Advantages

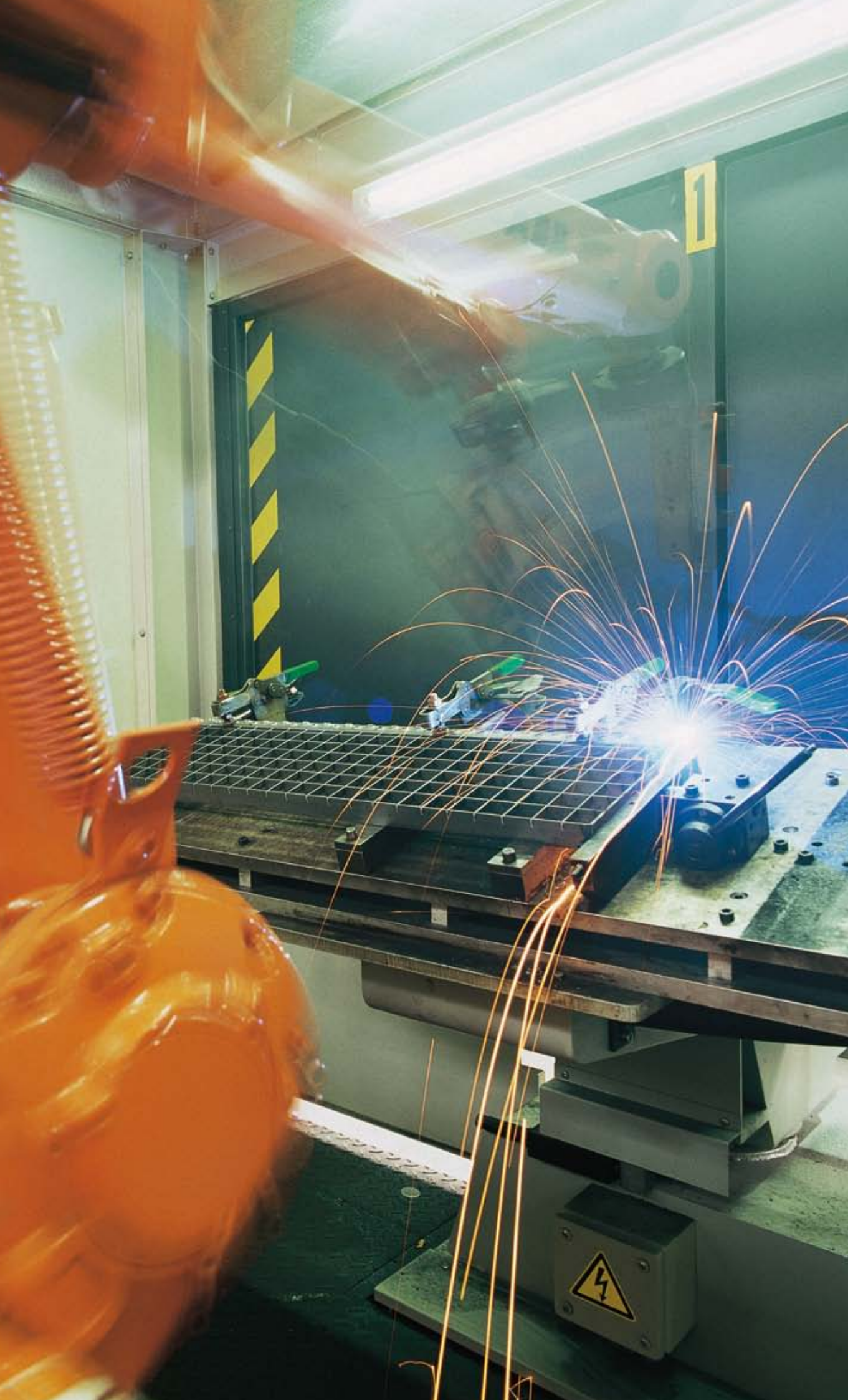
- No heat-affected zones
- No increased hardness
- No stresses
- No cracks
- No deformation of the material
- No structural changes
- Narrow cut widths
- High edge quality

### Materials which can be cut

- Ferrous and non-ferrous metals
- Plastic and composite materials
- Composite fibre materials
- Rubber, elastomers
- Foams and rigid foams
- Laminates, glass
- Ceramic materials, natural stone
- Others on request

Material thicknesses of 100 mm can be cut easily.







## Welding

Welding means the connection of materials by applying heat or heat and pressure. This can be made possible or easier with welding auxiliary materials.

Welding is carried out according to the steel structure standard DIN 18800-7 – Execution and constructor's qualification, also known as "Class C, limited verification of qualification with supplements".

The MAG (Metal Active Gas) welding process is used for conventional and high-alloy steels, MIG (Metal Inert Gas) welding is used for aluminum alloys and TIG (Tungsten Inert Gas) welding is used if required by the customer. The brazing method is used for galvanised material.

Only welders tested to DIN EN 287 carry out the work, and we use inert gases to DIN EN ISO 14175 and filler metals to DIN EN 440 (MAG / MIG) and DIN EN 1668.

Of course, a number of welding robots are also used at MEISER. An advantage of this is for example the uniformity of the weld seam for work in which the architectural appearance is important.

With respect to quality, standard EN 729-1 "Fusion welding of metallic materials" still applies in full, in which these quality requirements are organisationally regulated.







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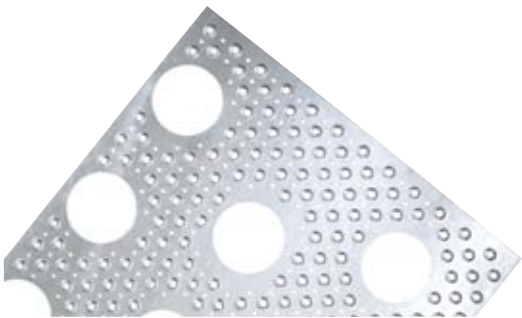


Punching / nibbling/ lasering

For flexibility during stamping, a CNC-controlled punching, nibbling and lasering machine is indispensable. It offers the perfect combination of many sheet metal preparation steps.

Round perforations, square perforations, threads, beads, lasering free shapes, engraving, centre punching, countersinking, stamping of numbers and letters... almost anything is possible.

Most MEISER surfaces can be applied here "on the metal". Bespoke, "One Off" production can be realised easily.

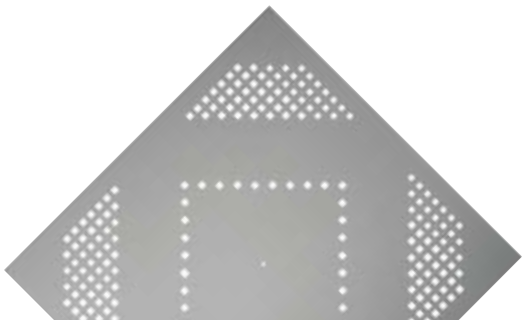


Technical data

Hydraulic high-performance punching (300 kN)

Integrated 2.5 kW laser cutter

Max. sheet size:	3.074 x 1.565 mm
Punching:	8 mm
Stamping:	3 mm
Lasering:	8 mm (steel) 6 mm (aluminum) 6 mm (stainless steel)







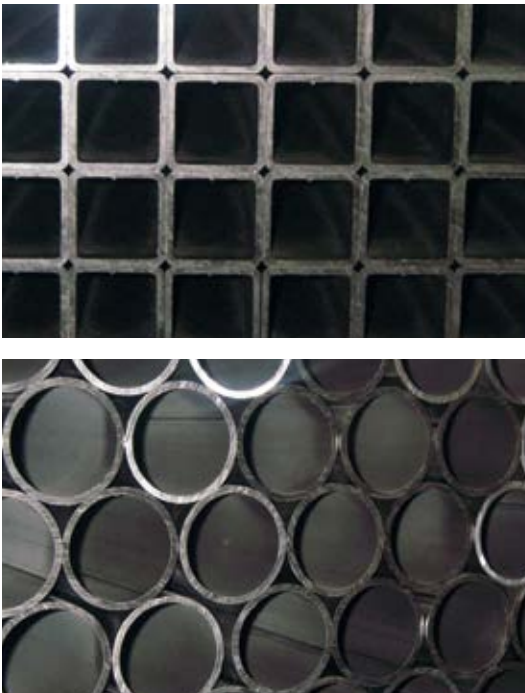


Profiling

In comparison to a folding process, profiling gives the end product the desired shape with the aid of a set of profiling rolls in a series of steps. A quick-change cart-ridge system ensures very low costs for switching over between the individual products.

The individual systems of our extensive machinery are also often used in combination. For instance, a previously perforated steel strip can in a second step be given a special profile developed specifically for our customers.

With a wide variety of profiling machines, MEISER produces welded pipes, vineyard fence posts, sheet metal profiles, surrounds, crash barriers, solar profiles and much more.



Dimensions of the welded steel profile tubes:

Round tubes (D/mm)	26,9	33,7	38,0	42,4	44,5	48,3	51,0	57,0
	60,0	60,3	63,0	76,1	88,9	101,6	114,3	127,0
Profile tubes (a x b) (mm)	30 x 30	50 x 30	60 x 30	70 x 30	80 x 40	90 x 70	100 x 40	
	35 x 35	50 x 50	60 x 40	70 x 70	80 x 60	100 x 100		
	40 x 20	60 x 60		80 x 80				
	40 x 40							
Wall thickness (t)	1.5 – 5.2 mm							
Tube lengths (L)	500 – 12.000, other lengths on request							
Length tolerance	- 0 / + 50 mm							
Steel grades	Standard S 235 JRH, others on request							
Packaging	Hexagonal bundles / rectangular packages or as required							
Production to DIN Standard	1615	1626 / 2458		2440		2440 / 2394 / 2395		
Production to EN Standard	EN 10217 – 1		EN 10219 – 1 + 2		EN 10255		EN 10305 – 3 + 5	

Internal Deburring

Round tubes (D/mm)	33,7	38,0	42,4	44,5	48,3	51,0
	57,0	60,0	60,3	63,5	76,1	88,9
Square tubes	30 x 30	35 x 35	40 x 40	50 x 50	60 x 60	70 x 70
Rectangular tubes	40 x 20	50 x 20	50 x 30	60 x 30		
	60 x 40	70 x 30	80 x 40	80 x 60		





## Rolling and coiling

As part of our stair production service we also have the option of rolling flat steel bars and sheet metals for staircase stringers on our 4-roll bending machine.

MEISER can also bend pipes, flat-rolled steels and square pipes with our own pipe-bending machines. With our additional coiling unit, we can coil pipes for handrails in a wide variety of diameters and pitches.

Our machines provide outstanding bending quality and minimum set-up effort.

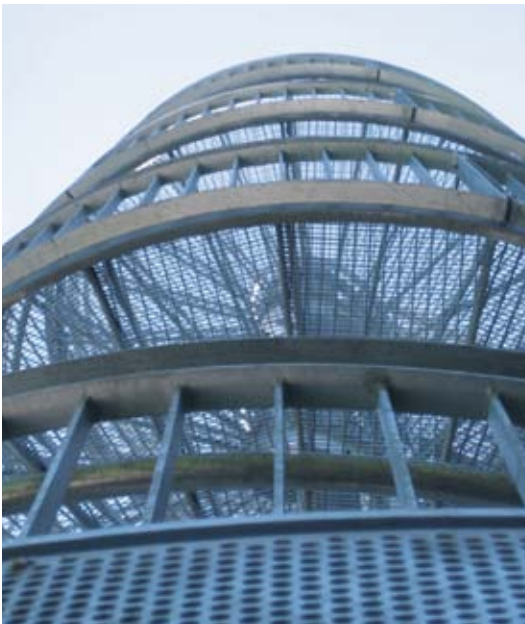
### Technical data, 4-roll bending machine

Roll diameter	375 mm
Material thickness	30 mm width up to 800 mm
	18 mm width up to 2.000 mm

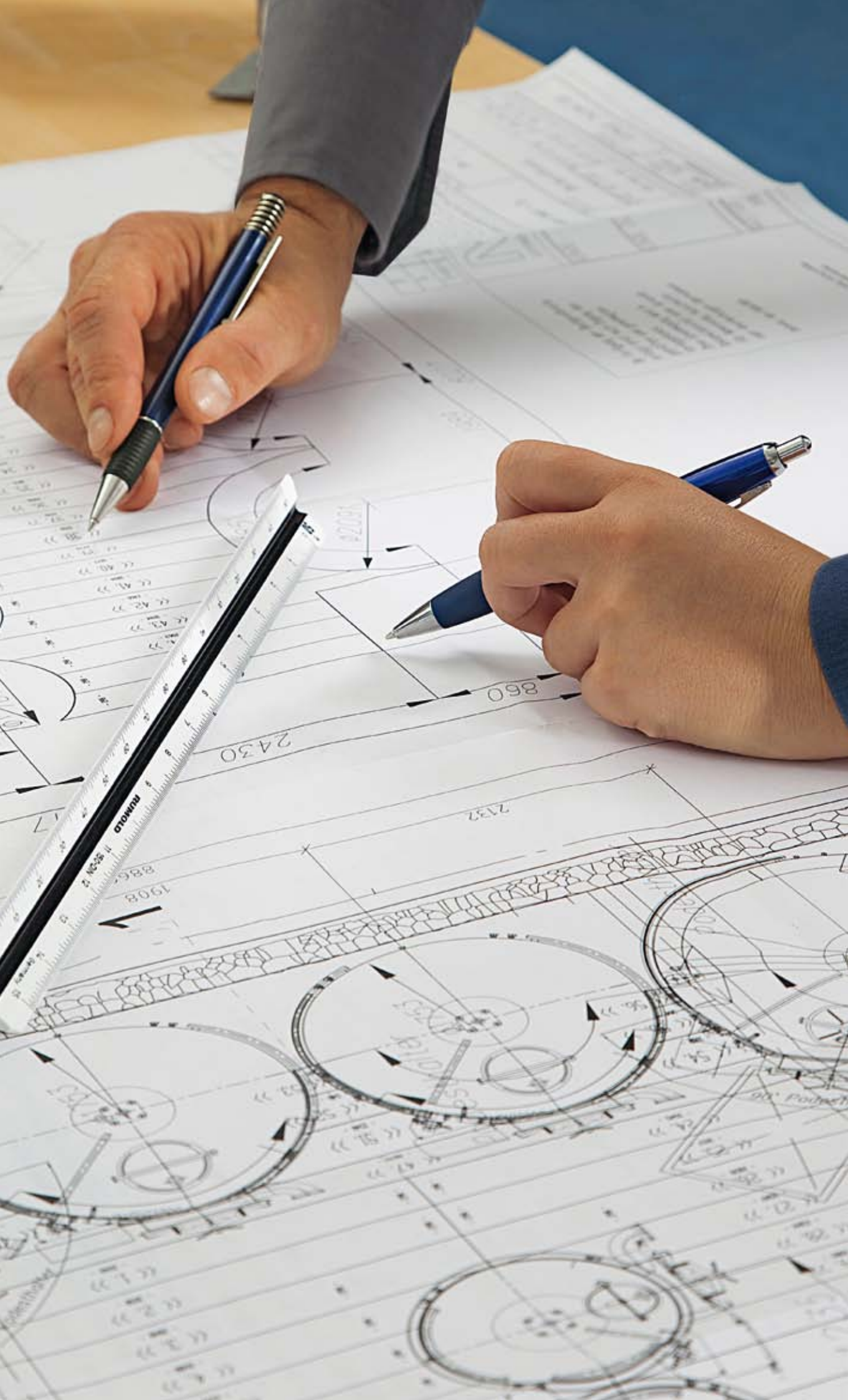
### Technical data, pipe-bending machine

Roll diameter	150 mm
Pipes	Diameter up to 60.3 mm
Flat-rolled steels	Width up to 50 x 5 over high edge
Square pipes	Sizes up to 60 x 60 x 5

The smallest bending diameter will depend on the diameter and wall thickness of the respective profile.







## Technology

Benefit from our years of experience in developing and planning processed sheet metal parts and modules (often in combination with other products from our portfolio) and enjoy the advantages these synergies give.

From individual part production to large-scale series production, our modern machinery is at your disposal. Our trained employees would be glad to carry out feasibility analyses and draw up an initial calculation of costs for you. For this we have the most up-to-date tools such as ERP, CAD and CAM systems. We can work with DXF, DWG, IGES, STEP, CATIA V5, Pro-ENGINEER, SAT, Solid-Works and UGS-NX files.

Send us your ideas, jobs or queries (preferably in DXF or DWG format), and we will be glad to help you.

**Test us!**









## Service

To MEISER, service means looking after the wishes of its customers. We are happy to advise you and to ensure that you receive high quality products at all times.

This begins with us providing you with all the necessary technical documentation in the form of calculation tables, construction details and tender texts etc.

We offer you a wide-ranging, individual planning service in cooperation with our local partners.

### For you, this means:

- Advice regarding technical execution, standards and regulations
- Production of statics calculations
- Development of customer-specific special solutions
- Quality assurance is a matter of course for us.







## Product range

Other MEISER products:

Gratings

Profile Planking

Stairs

GRP floor systems

Profile tubes

Wooden beams

Fences

Steel processing

Galvanising

Would you like more information?  
Ask for our product brochures or visit us online:

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