TWI Certification Ltd
Granta Park, Great Abington, Cambridge, CB21 6AL UK

Certificate of Conformity of the Factory Production Control

A UKAS accredited certification body No. 0025

Certificate No 2400-CPR-20220107

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Structural steel

placed on the market under the name or trade mark of:

Meiser Vogtland GmbH & Co. KG
Am Lehmteich 3
08606 Oelsnitz
Germany

and produced in the manufacturing plant(s)
Oelsnitz, Germany

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Methods 1, 2, 3b & 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 30 May 2022 and will remain valid until 29 May 2028 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

Emma Freckingham
Head of Company Certification

First Issue Date: 30/05/2022
Current Issue Date: 06/04/2025
Date of Expiry: 29/05/2028

The validity of the certificate may be confirmed at the web address: www.twicertification.com

TWI CERT
CAESAS | EN 1090

UKAS PRODUCT CERTIFICATION
0025

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Granta Park, Great Abington, Cambridge, CB21 6AL UK

Schedule for 2400-CPR-20220107

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20220107 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

Meiser Vogtland GmbH & Co. KG
Am Lehmteich 3
08606 Oelsnitz
Germany
Covers Execution Class EXC 2 under

EN 1090-1, EN 1090-2, EN 1090-3, EN 1090-4 & EN 1090-5 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	*Parent material groups (CEN ISO/TR 15608)*	*Thickness range butt welds*	*Thickness range fillet welds*
MMA (111)	*Group 1*	*2mm – 20mm*	
MIG (131)	*Group 22*		
	Group 23		
MAG (135)	*Group 1*	*2mm – 30mm/20mm*	
	Group 8		
TIG (141)	*Group 1*	*1mm – 5mm*	
	Group 8		
	Group 22		
	Group 23		
Projection Welding (23)	*Group 1*	*1.5mm – 3mm*	*N/A*
	Group 8		

Under the responsibility of the Welding Coordinator:

Jan Schönweiß, European Welding Specialist, for EXC2

(Quality according to EN ISO 3834 – 3, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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Head of Company Certification

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08606 Oelsnitz
Germany
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EN 1090-1, EN 1090-2, EN 1090-3, EN 1090-4 & EN 1090-5 with the following holing, cutting and shaping methods according to EN ISO 4063:

Holing	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	5mm – 50mm	Group 8	5mm – 50mm
	Group 22		Group 23	
Laser	Group 1	1.5mm – 12mm	Group 8	1.5mm – 12mm
	Group 22		Group 23	
Punching	Group 1	2mm – 25mm	Group 8	2mm – 25mm
	Group 22		Group 23	

Cutting Methods	Material	Thickness Range	Material	Thickness Range
Sawing	Group 1	3mm – 50mm	Group 8	3mm – 50mm
	Group 22		Group 23	
Shearing	Group 1	1mm – 12mm	Group 8	1mm – 12mm
	Group 22		Group 23	
Nibbling	Group 1	1mm – 6mm	Group 8	1mm – 6mm
	Group 22		Group 23	
Disc Cutting	Group 1	1mm – 50mm	Group 8	1mm – 50mm
	Group 22		Group 23	
Laser	Group 1	1mm – 25mm	Group 8	1mm – 25mm
	Group 22		Group 23	
Oxy-Fuel	Group 1	5mm – 50mm	-	

Shaping	Material	Thickness Range	Material	Thickness Range
Cold Forming	Group 1	0.5mm – 6mm	Group 8	0.5mm – 6mm
	Group 22		Group 23	
Flame Straightening	Group 1	8mm – 30mm	-	

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